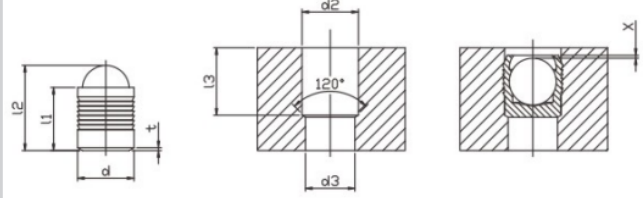


WINMAN Delik K rleme Tapaları



d	L1	L2 about	d2 +0.1 0	d3 MAX	L3 (minimum)	X
3	3.6	4.7	3	2.2	3.4	0.4
4	4	5.1	4	3.3	3.8	0.4
5	5.5	7.1	5	4.3	5.3	0.4
6	6.5	8.6	6	5.3	6.3	0.4
7	7.5	10.1	7	6.4	7.3	0.4
8	8.5	11.6	8	7.4	8.3	0.4
9	10	13.5	9	8.4	9.8	0.4
10	11	15.1	10	9.4	10.8	0.4
12	13	17.8	12	10.6	12.8	0.4
14	15	20.4	14	12.7	14.5	0.4
16	17	23.4	16	14.7	16.5	0.6
18	19	26.3	18	16.7	18.5	0.6
20	22	30	20	18.7	21.5	0.6
22	25	34	22	20.7	24.5	0.6

Bearing capacity

		Parent part base material				
		Aluminum alloy A356	Aluminum 2024-T4	Magnesium iron EN- GJS- 500	Cast iron GJS 600	High-strength free- cutting steel ETG-100
Ø3-10		380BAR		450BAR		
Ø12-16		280BAR		350BAR		
Process hole requirements	Tolerance	0/+0.1mm				
	Surface roughness	R _a 1.6-6.4				

※. Rated bearing capacity= maximum allowable working pressure

※. For details, please refer to the bearing capacity test page